

Automatic Punch Press Setup / Operator

Job Description

IMMEDIATE OPENING

POSITION OVERVIEW

You will be a member of the Stamping Department Team and in this position will Set-up and operate automatic stamping presses (32 to 150 tons) to perform a variety of operations with steel including: blanking, forming, piercing, and cut-off processes. This is accomplished using various sizes of coil band steel and progressive dies to produce work-in-process and finished parts. Work schedule is 5 days/week plus occasional overtime.

DUTIES & RESPONSIBILITIES

**** Set-up automatic presses:** Involves such tasks as positioning, aligning, and installing progressive dies into presses using hand tools; hooking up auxiliary systems, conveyors, and detection systems; adjusting feed length, feed speed, and feed alignment relative to the die; and dismantling existing set-up by removing die and auxiliary systems.

**** Operate automatic presses:** Load steel coil onto a cradle, feed steel into the die, and align steel material. Run initial part and visually and measurably inspect using part print. Perform minor machine maintenance and repairs, such as greasing die leader pins, filling oil reservoirs, etc.

QUALIFICATIONS

Prior experience with setting up progressive dies in stamping presses and strong mechanical skills.

Strong mechanical aptitude and problem-solving abilities. Experience using hand tools. Energetic and self-motivated. Must have basic math skills and ability to read, write, and comprehend English. Capable of reading and interpreting part prints and measuring instruments, such as calipers, accurately to +/- .005" or have ability to learn to do so.

Company Overview

B. Walter & Company, in continuous operation since 1887, is among the oldest manufacturing companies in Indiana. We are a privately held and growing company which produces stamped metal and bent wire products used in furniture, cabinetry, construction and retail store applications.

Apply in person between 7:00 am and 3:30 pm Monday – Friday at 655 Factory St. in Wabash or send resume to scooper@bwalter.com